



# Cross-Over Pipe for Lowered Trucks

Vehicle Applications: See Below

Catalog #68003

## INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Cross-Over Pipe for lowered trucks. If you have any questions, contact our **Technical Hotline at: 1-800-416-8628**, 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com**. Please fill out and mail your warranty card.

**Cross-Over Pipe for Lowered Trucks:** This component is designed to replace the stock cross-over pipe and give an additional 1-5/8" ground clearance on lowered Chevrolet/GMC trucks and Suburbans. This system requires no welding for installation and retains all O.E.M. emissions equipment.

- Applications:** 1988-1992 Chev./GMC Pick-Up Trucks, 1500/2500 Series, 4.3L V6, 5.0L/5.7L V8 T.B.I., 2 WD, Automatic Trans.  
 1993 Chev./GMC Pick-Up Trucks, 2500 Series, 4.3L V6, 5.0L/5.7L V8 T.B.I., 2 WD, Automatic Trans.  
 1992-1993 Suburbans, 1500/2500 Series, 5.7L V8 T.B.I., 2WD, Automatic Trans.

### IMPORTANT NOTE:

**Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.**

### Suggested Tools for Installation:

- 3/8" ratchet socket set with extensions and universal 13mm and 15mm swivel sockets
- Combination set of open-end wrenches
- Jackstands, screwdrivers, pliers, crescent wrench, etc.
- Liquid penetrant (GM #1052627), anti-seize compound (GM #5613695)

### KIT CONTENTS

Qty.	Description
<input type="checkbox"/> 1	Cross-Over Pipe Assembly
<input type="checkbox"/> 1	Adapter; catalytic converter (4.3L & 5.0L engine)
<input type="checkbox"/> 1	Adapter; catalytic converter (5.7L engine)
<input type="checkbox"/> 1	U-clamp; 3"

**WARNING: The use of "Thermal Wrap" or any aftermarket coating process will void the warranty on your cross-over pipe. Those products can cause excessive heat and moisture buildup resulting in corrosion and early failure of the system.**

## INSTALLATION INSTRUCTIONS

### DISASSEMBLY

1. Disconnect negative battery cable.
2. Raise vehicle and support with jackstands.
3. Use penetrating oil on all nuts and bolts to be removed. This will prevent the possibility of broken or stripped nuts and bolts.
4. Making sure the converter is cool, remove the exhaust crossover pipe.

2. Carefully align and tap adapter tube into converter using a piece of wood or a mallet to protect the end of the adapter.

NOTE: Be sure adapter goes all the way in, approximately 2-1/2".

3. Install crossover pipe assembly on vehicle using OEM nuts and donut gaskets.
4. Install U-clamps and tighten all nuts.
5. Lower vehicle to ground and re-connect battery. Start engine and bring to operating temperature, checking for any leaks. Turn off engine and let cool, then re-tighten all connections.

### CROSS-OVER PIPE ASSEMBLY

1. Select the correct adapter tube for your catalytic converter (small diameter for 4.3L & 5.0L and large diameter for 5.7L engine).

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